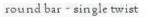


Red circles indicate the simplest ends, with the exception of simply welding a ball to the end of a poker as shown top right.



6



square bar - single twist





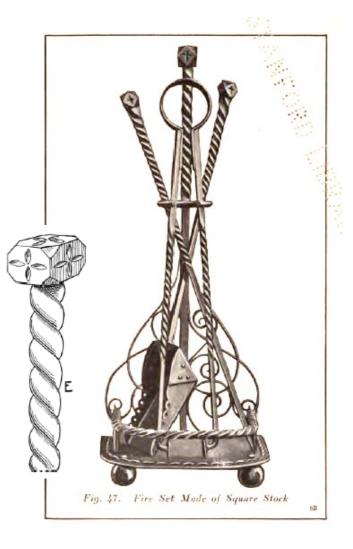
round bar - reverse twist



square bar - long split twist



Shaft can be square or round bar. Twists shown on left illustrate different kinds of twists.





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